

THE ASPEN  
COLLECTION

CASEMENT & AWNING WINDOWS

MAKE A STATEMENT.



SIERRA  
PACIFIC  
WINDOWS

# REFINED LINES, EXCEPTIONAL PERFORMANCE.



Without a doubt, our Aspen Collection is stunning. Its elegant architectural lines and interior wood make it a first choice for many architects, builders and homeowners. The aluminum clad wood products have been carefully engineered for greater structural performance and resistance to air and water intrusion. This includes a PG65 performance rating for dual glazed operable casement windows up to eight feet in height.

Take a look at all the options. We think you'll find that between all the casement and awning windows and radius configurations, there's no such thing as a bad choice when it comes to our Aspen windows.

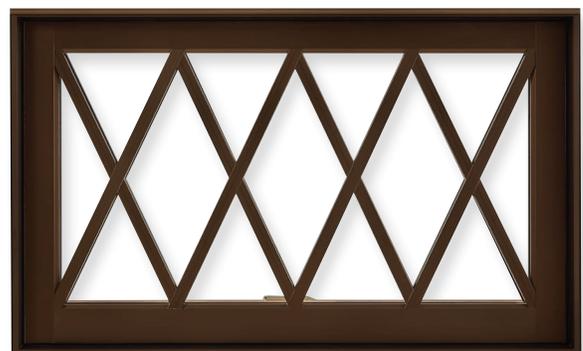
## PERFORMANCE AND DESIGN REINFORCED WITH BEAUTY.

- A higher level of thermal performance.
- 1/4" steel plate added to allow larger, performance grade rated mull and stack lengths.
- PG65 performance rating for dual glazed aluminum clad wood casements up to 38"x96" and dual glazed awnings up to 60"x60".
- PG50 performance rating for dual glazed casements up to 42"x76" and dual glazed picture windows up to 84"x96".
- Improved lock assembly.
- Exclusive hidden locking system for clean interior lines.
- Unique lock adjustment reduces stress in large units.
- Continuous foam weather strip on frame increases air and water performance.
- Superior screen with lift rail.



Aspen Casement Window

Aspen Awning Window



# CASEMENTS NEVER LOOKED SO CLASSIC.



Aspen casement windows give new meaning to mixing modern functionality with classic design. Rich wood interiors make an elegant statement. The hidden locking hardware stays out of sight to let the beautiful framing have full effect.

Outside, our Aspen casements come in two choices – beautiful wood exteriors protected by our exclusive CoreGuard Plus® wood preservative, or fully clad in extruded aluminum cladding that's twice as thick as roll form cladding. Every clad window comes in your choice of 70 colors and textures, with color matching available.



Beautiful all-wood exterior



Thick, durable aluminum clad exterior



Radius also available

# AWNING VERSATILITY MEETS EXTRAORDINARY DESIGN.



All-wood exterior in Douglas Fir.



Thick, durable aluminum clad exterior.



Farmer Payne Architects

The perfect choice for those who want the option of opening windows during inclement weather, our Aspen awnings are stunning alone or combined with other window configurations for a more dramatic effect and greater ventilation.

Inside, each awning window features the same luxurious wood choices as our casements, with exteriors also available in all-wood or tough aluminum cladding.

Already smart against the elements, our Aspen aluminum clad wood awning windows add greater functionality and design variety to any room.

# HIDDEN HARDWARE, AN ASPEN SIGNATURE.

One of the more impressive features of these unique windows is something you can't even see. The locking hardware, normally visible on the side jambs, is elegantly hidden from sight. Even the window cranks are low-profile handles that fold into a nesting cover to stay clear of window treatments and interfere less with window lines.

Of course, while understated, the hardware still comes in a variety of beautiful finishes to complement the windows, giving Aspen clean architectural lines and a refined look through and through.





Aspen's low-profile handles have a locking lever integrated into the all-metal cover and hidden from sight. The hardware is available in numerous beautiful finishes to complement your casement or awning windows.



Matte Black



White



Oil-Rubbed Forever Bronze



Chestnut Bronze



Bronze



Champagne



Brushed Chrome



Polished Chrome\*



Satin Nickel



Antique Brass\*



Bright Brass\*

\*Special order. Extended lead-time.

# COLOR INSPIRED BY NATURE, DESIGNED TO LAST.



Photo: trickcoulie.com © 2006

The exteriors of Aspen clad windows are fully encased in low maintenance, heavy-duty, extruded aluminum. Ours is at least twice as thick as roll-form cladding.

What's more, our finishing process leads the industry in durability and environmental safety. Standard on nearly all colors is our environmentally friendly AAMA 2605 powder-coating, which has the color retention, surface hardness and scratch resistance necessary to withstand even the harshest conditions. Our Textured Collection uses AAMA 2604 powder-coating to retain its rich texture.

As for colors? Nobody gives you more choices than Sierra Pacific. 70 colors and some sensational textures allow you to add warmth, a splash of cheerfulness or a new statement to your designs. We'll also custom match any color you choose.



# EXTERIOR CLAD FINISHES

## COLOR STAY™ COLLECTION

White 001	Ⓥ Linen 032	French Linen 112	Morning Dove Gray 113	Colonial White 313	Sandstone 003	Beige 335
Tan 043	Ⓥ Gull Gray 007	Ⓥ Seawolf 044	Fashion Gray 111	Slate Gray 045	Ⓥ Battleship Gray 321	TW Black 061
Ⓥ Black Sable 060	Slate Blue 008	Light Blue 046	Ⓥ Steel Blue 114	Aqua Mist 115	Hampton Blue 323	Sage Green 005
Teal 047	Hemlock Green 048	Patina Green 051	Forest Green 049	Evergreen 009	Green 004	Ⓥ Hartford Green 050
Moss 031	Ⓥ Greek Olive 081	Terra Cotta 053	Ⓥ Clay 026	ICI Brown 056	Ⓥ Colonial Red 054	Harvest Cranberry 010
Burgundy 055	Deep Plum 116	Deep Taupe 077	Ⓥ Antique Bronze 057	TW Brown 058	Ⓥ Bahama Brown 309	Regal Brown 059
Brown 002	Ⓥ Bronze 024	Ⓥ Black 023				

### INDUSTRIAL COLLECTION

Medium Bronze Industrial 101	Dark Bronze Industrial 102
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### TEXTURED COLLECTION

Peppered Steel 110	Sift Espresso 097	Mocha 098
Cajun Spice 099	Pesto 100	Available AAMA 2604 powder-coat only.

### PEARL METALLIC COLLECTION

El Cajon Silver 068	Platinum 067	Light Bronze Pearl 069
Medium Bronze Pearl 070	Dark Bronze Pearl 071	

### WEATHERED COLLECTION

Weathered Café Royale 104	Weathered Cocoa 105	Weathered Brown 034
Weathered Bronze 078	Weathered Clay 075	Weathered Red Pepper 106
Weathered Rust 076	Weathered Basil 107	

### METALLIC COLLECTION

Alpine Silver 062	Metallic Champagne 063	Bronze Classic 064
Classic Copper 088	Copper Penny 065	

Ⓥ Colors available in vinyl

Printing limits our ability to show colors precisely. See your local representative for actual cladding samples.

# RICH. LUXURIOUS. REAL.

Jon Eady Photographer | Faye Crowe Architect, LLC



Beautiful, genuine wood gives Aspen window interiors the elegant touch that makes a remarkable difference to a home's interior.

Choose from our eight beautiful wood species for your window interiors. But you don't have to stop there. As long as it's workable, we'll make your windows out of almost any species.



## RADIUS TOPS ARE ALSO AVAILABLE.

When selecting radius windows and doors, it's a smart idea to also order your interior trim bent to perfectly match your unit's curvature. Thankfully, Sierra Pacific Windows radius interior trim is made from an industry standard profile, WM356, so you can easily purchase any needed straight lineal from your local lumberyard.



## A PREMIUM FACTORY FINISH

It's hard to beat a factory finish performed with state-of-the-art equipment under rigorously controlled, ultra-clean conditions.

Sierra Pacific offers two premium Ultra Coat options - a specially formulated white or black durable interior paint.

### ULTRA COAT

White

Black

Ultra Coat and Ultra Stain finishes are a meticulous and advanced process to ensure maximum beauty of your wood window and door interiors. Yet, wood is a natural material with character, color, and grain patterns with varying densities, even in lumber taken from the same tree. Colors and stain absorption will vary widely based on the wood's natural character; therefore results are not guaranteed by Sierra Pacific Windows for color or grain consistency. While not always necessary, touch up in the field of the finish should be expected.



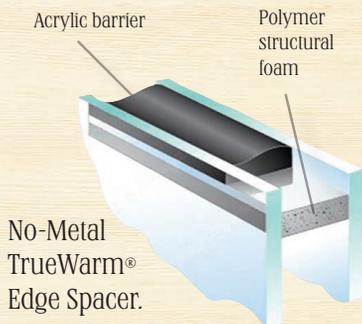
# ONE OF THE MOST ENERGY-EFFICIENT WINDOWS ON THE MARKET, PERIOD.



Already recognized for its structural integrity and beauty, the Aspen clad series takes performance and energy efficiency to another level. We've achieved higher air, water and structural capabilities and improved thermal ratings, all while adding even larger sizes to our offering.

The Aspen triple glazed window with argon has a U-factor as low as .14 and meets Passive House criteria. Dual glazed reaches a U-factor of .26 with LoE<sup>2</sup>-272 and argon. These numbers are a testament to the quality and technology that go into every Aspen window.

Visit [sierrapacificwindows.com](http://sierrapacificwindows.com) for Aspen all-wood ratings & specifications.



## THE ADVANTAGE OF NO-METAL SPACERS.

One of the technological advances that makes our Aspen windows perform so well are patented No-Metal TrueWarm® Edge spacers.

Many window manufacturers use aluminum spacers between their panes of glass. These conduct cold and heat, and that's not good for thermal performance.

Our no-metal warm edge spacers are 100% polymer structural foam, for excellent thermal performance and a superior seal.



## PREMIUM CUSTOM GLAZING DELIVERS ON EVERY FRONT.



Along with the structural improvements in every Aspen window, you can choose the glass that's just right for you.

With one of the broadest selections of glazing options in the window industry, Sierra Pacific lets you choose exactly the right performance glass for your exact weather and environmental conditions.

You can also reduce outside noise, help block some of the sun's damaging UV rays, or even enhance your privacy.



Sierra Pacific also offers standard dual or triple pane glazing options

### CARDINAL LOE<sup>2</sup>-272

A dramatic improvement in comfort—summer or winter. Helps reflect the sun's heat and some of its damaging UV rays.

### CARDINAL LOE<sup>3</sup>-366

With an unprecedented triple layer of silver, this is the ultimate performance glazing. It blocks even more solar heat gain and damaging UV rays while providing very clear visibility.

### CARDINAL LOE<sup>3</sup>-340

This advanced triple silver glass reduces glare while providing superior insulation against heat or cold.

### CARDINAL LOE-180

Our choice for passive solar applications. It's ideal at capturing the sun's heat and blocking heat loss to the outside.

### CARDINAL LOE-i89

Thanks to energy-saving coatings on the interior surface,\* this is the double pane window that gives you triple pane performance.

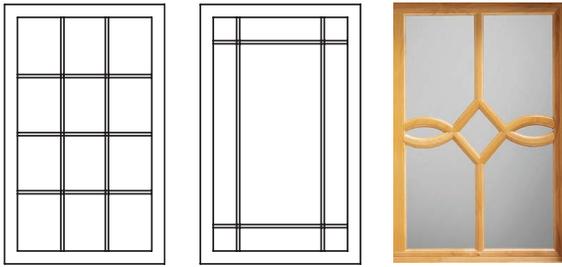
\*Surface #4 coatings are applied to the interior (room-side surface) of a dual pane IG unit, resulting in improved thermal performance and lower heating costs. Because the coating reflects heat back into the room, the room-side pane of glass will be slightly colder in winter, causing a higher potential for interior condensation.

# SO MANY WAYS TO CUSTOMIZE YOUR NEW WINDOWS.



Traditional, contemporary, something in between, whatever your design choices, our Aspen windows have a vast range of options and details to perfectly match every room in your home.





Equal

Prairie

Custom

## GRILLE CONFIGURATIONS.

Your Aspen grilles can add a look as unique as you like. From our standard traditional and contemporary configurations to your choice of custom designs, we're ready to bring your inspiration to light.

## SIMULATED DIVIDED LITES.

We've eliminated the energy loss caused by those old-fashioned individual panes of glass. Outside, extruded aluminum bars match your cladding. Between the glass, aluminum spacers create the look of true divided lites. On the interior, bars of preservative-treated pine (or select wood species) complete the picture.

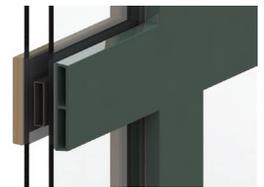
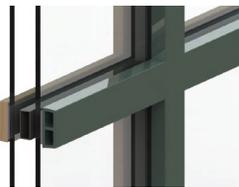
5/8"

7/8"

1"

1-1/4"

2"



Contemporary clad



Putty clad



Traditional clad

## DECORATIVE GLASS

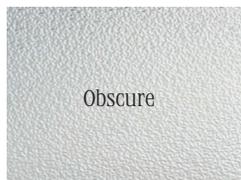
Tinted, patterned, obscure or specialty glass can be a very smart choice for specific windows in your home.



Clear



Delta Frost



Obscure



Rain Glass



Narrow Reed



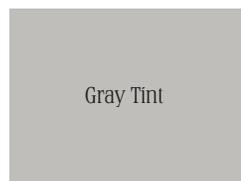
Glue Chip



Satin Etch



Bronze Tint



Gray Tint

# EXTERIOR TRIM PROFILES



1-5/8" Standard Brickmould  
(Factory Apply)



Ovalo  
(Factory Apply)



3-5/8" Flat  
(Field Apply)



1-5/8" Flat  
(Field Apply)



7293 Brickmould  
(Field Apply)



1-9/16" Montana  
(Field Apply)



S4S Flat Casing



Brickmould



Stucco Brickmould

# EVEN YOUR SCREENS CAN BE CUSTOMIZED.

## GENIUS CUSTOMIZABLE RETRACTABLE SCREENS



The best of everything. Unlike anything else on the market, these screens are there when you need them, and disappear when you don't. They're easy to install, provide quiet, smooth operation, and give protection against airborne pests.

### FLEXSCREEN

Hidden and beautifully simple, FlexScreen is the first screen of its kind made of flexible spring steel to fit firmly into screen tracks. No screen frames, no hardware, just refreshingly easy installation.



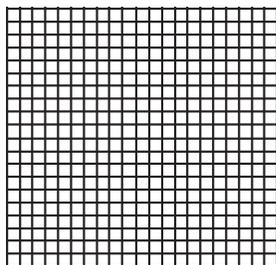
Standard metal screen.



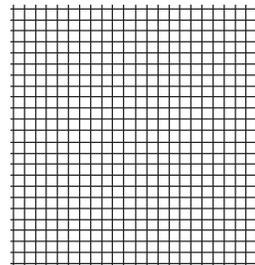
Optional premium wood-wrapped screen.

### STANDARD & PREMIUM SCREENS

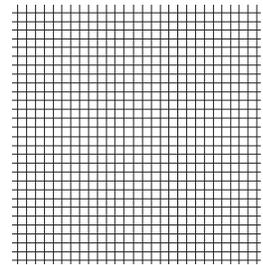
Choose from our standard fiberglass mesh screens, framed in aluminum that matches your hardware, or optional premium wood. Even choose your screen type, from standard fiberglass mesh to the improved visibility of BetterVue® or UltraVue™.



Standard



**BETTERVUE**  
PHIFER  
IMPROVED VISIBILITY INSECT SCREEN



**ULTRAVUE**  
PHIFER  
EXCELLENT VISIBILITY INSECT SCREEN

EARTH-FRIENDLY IS MORE  
THAN AN APPROACH.  
IT'S AN OBLIGATION.

All the materials in the production of Sierra Pacific windows and doors are highly valued and responsibly used. This includes the select wood that comes from the more than 2 million acres of forestland owned by our parent company, Sierra Pacific Industries. Thanks to advancements in “sustained yield” forest management and timber harvesting, we will nearly triple the amount of wood growing on our lands in the next 100 years.

SierraPacificWindows.com | P.O. Box 8489, Red Bluff, CA 96080 | 800-824-7744 | A Division of

